

# Development and Optimization of a Tractor-Mounted Boring Mechanism for Efficient Fertilizer Application in Rubber Plantations

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## Introduction

The rubber tree (*Hevea brasiliensis* Müll. Arg.) is a key tropical economic crop, primarily grown in ASEAN countries, which accounted for 77.78% of global rubber plantations in 2017. Thailand, Indonesia, and Vietnam led global natural rubber production in 2020, contributing 65.79% of the total output. Fertilization in rubber plantations is typically manual, requiring significant labor and precision to avoid root damage and nutrient loss. Despite existing mechanized solutions, such as tractor-mounted spreaders, challenges remain, including inefficiencies in depth control and equipment wear. This study aims to address these issues by designing and testing a drilling mechanism for more efficient fertilizer application in rubber plantations.

## Research objectives

The goal of this research is to develop, fabricate, and test a boring mechanism for a tractor that will be used to fertilize rubber plants.

## Materials and Methods

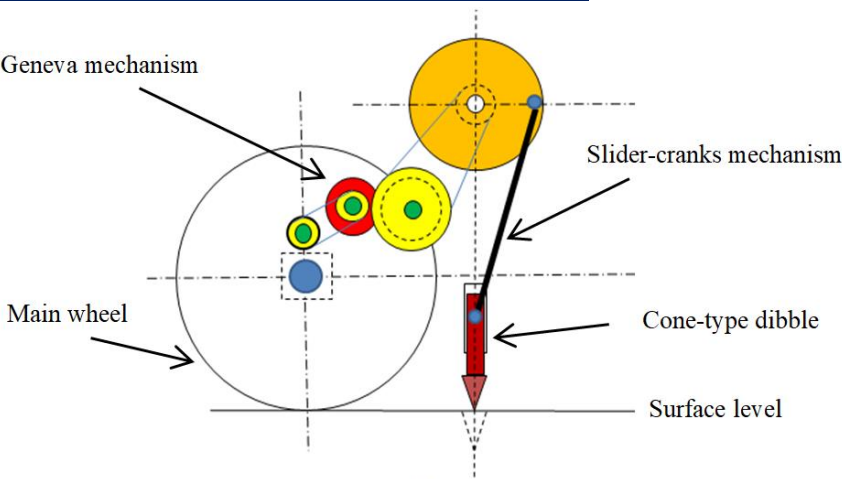


Fig. 1: The boring mechanism for fertilizing the rubber plants.

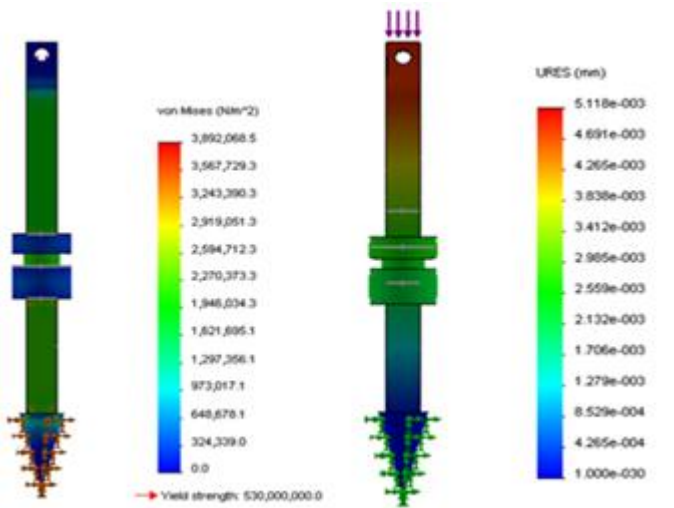


Fig. 3: The distribution of the von Mises stress and the displacements of the cone-type dibble.

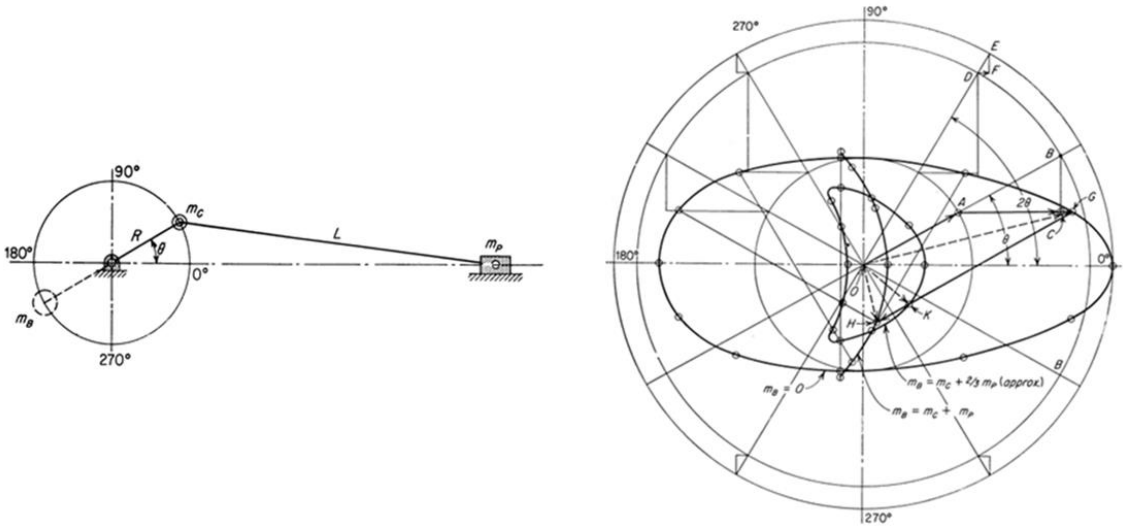


Fig. 2: The forces at the cone type dibble at the positions of the slider-crank angles.

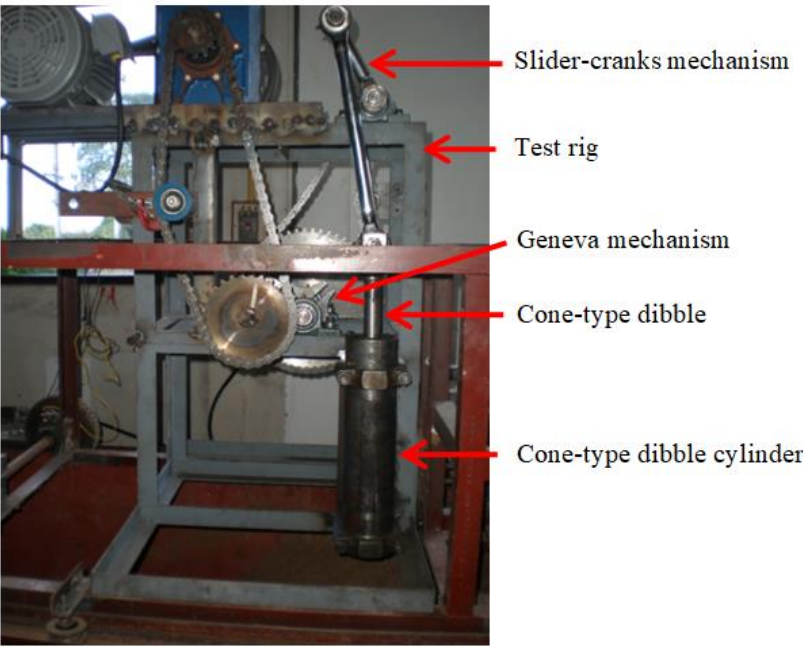


Fig. 5: The designed and fabricated boring mechanism.

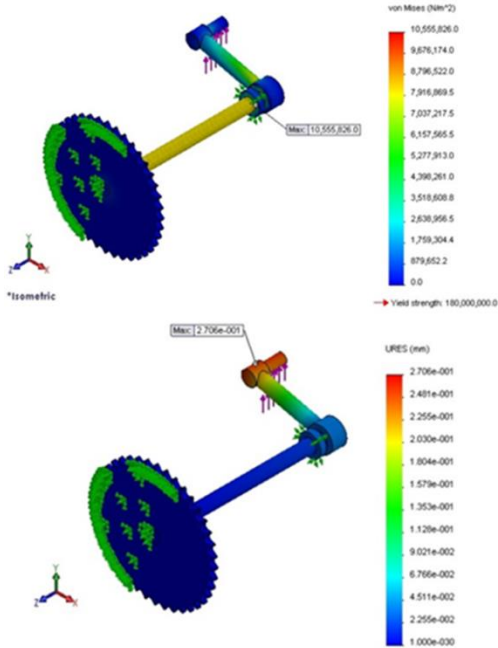


Fig. 4: The distribution of the von Mises stress and the displacements of the slider-crank.

## Results

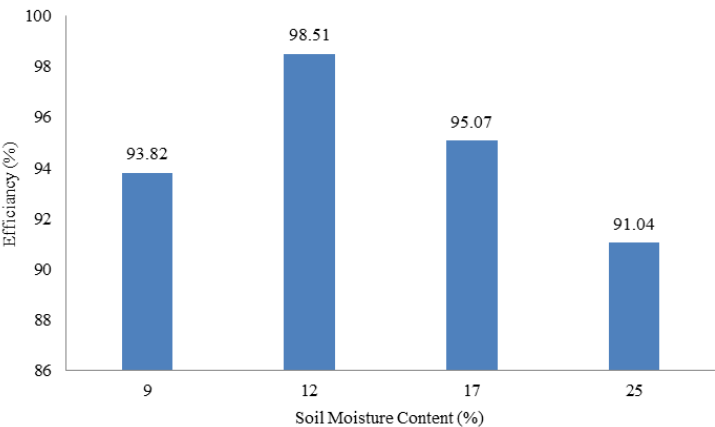


Fig. 6: Bar chart showing the relationship between total efficiency and soil moisture content.

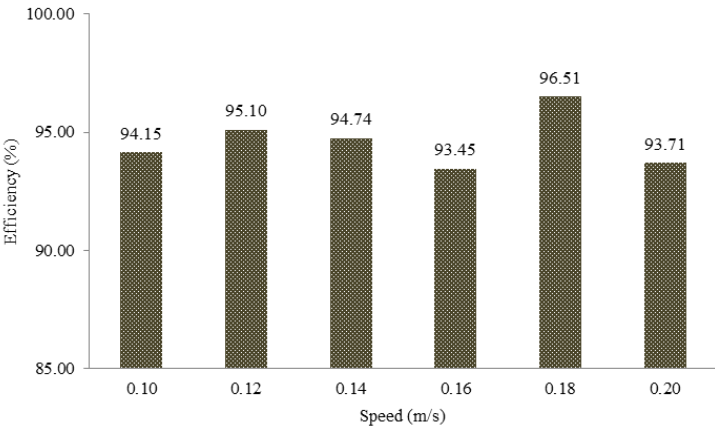


Fig. 7: Bar chart showing the relationship between total efficiency and speed.

## Conclusion

This study aids in understanding and designing fertilizer drilling machines for fertilization in rubber gardens. The mechanism with slider-crank, Geneva mechanism, Cone type dibble. As per results, it has been found that the optimum speed has 0.18 m/s (80 rpm) given an efficiency of 96.51% with an appropriate soil moisture content of 12%. Holes were having a depth of about 7–10 cm with the spacing distance between the holes being 60 cm.

## Acknowledgement

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